



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW109-3101-14-1-23

Job Sheet 199539



Part No: RBW109-3101-14-1-23

Job Qty: 2 pcs

Part Name: Philips Round Head Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3101-14-1 Rev 2 IPP Rev. A 19.08.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Mill - 1	2 pcs	10/14/19		0.00	0.67	Conventional Mill - 1		
							Conventional Mill - 2		
110	QC 2	2 pcs	10/14/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S221513



Part: RBW109-3101-14-1-23

Job No: 199539

Serial No/Batch: S221513

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/10/19

Plex 8/27/19 1:23 PM Dart.lajeunesse.marie

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	2 pcs	10/14/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	8.2 19-10-10
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS 28 9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS 21 9-89
140 QC 21 - SA	2 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	OCT 1 6 2019
				QC 21 - SA - 70	9-89
Part Op 100 - 1-Machine as per DWG. 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
90279A837	Steel Decorative Round Head Phillips Screws, 10-32 Thread Size, 1-1/2" Long	2 Ea (1 ea)	100-Conventional Mill	821063-21	
91773A035		- 1		S221139	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Conventional Mill - 1	90279A837	2	0	0	
Part Specifications					
Specifications could not be found.					

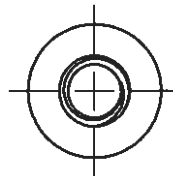
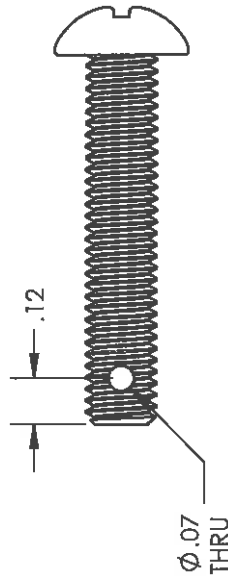
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REVISIONS			DESCRIPTION		DATE		INITIAL		APPROVED	
REV	ECR									

SHOOT COPY
RETURN
ENGINEER
UNCONTROLLED
SUBJECT TO A
WITHOUT NOTICE
WORK ORDER

NO. 199539 M.C.S.

19-08-27



(-23)

PHILLIPS RND HEAD SCREW



TITLE M/R BLADE TRIM TAB GAUGE

DWG NO. RBW109-3101-14-1-23 REV 2

MATERIAL S.S.		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED		APPROVED <i>D Weil</i>	
DIMENSIONS ARE IN INCHES		TREAT	
XXX ± .005		FINISH	
XX ± .01		SPEC	
X ± .1		USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45°		AGUSTA	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 13 OF 13	
SCALE 2:1		DATE 3/8/2010	

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION				DEPARTMENT/PROCESS																																																																							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																																																							
Date :	Sequence #:	QTY Affected :		MRB (QSI042)																																																																									
Description Work Order Deviation		Disposition																																																																											
Root Cause <table border="1"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>		Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td>☐</td><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Bending</td><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>Crushing</td><td>☐</td><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Cracks</td><td>☐</td><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Crimp/kink/Ripple/Wave/Twist</td><td>☐</td><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Mislabeled</td><td>☐</td><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr></table>				Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
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